

Modular construction 4.0. At the precast plant of Deutsche Modulhausfabrik GmbH (DMF), employees are reconceptualising construction with the production of Lechner cubes.

Have you ever concreted a whole apartment in one go? The DMF precast plant, located in Uehlfeld, Germany, is not just producing precast parts but complete living systems.

The mixing plant feeds the ready-for-use concrete directly into the extension hopper. The concrete pump delivers the concrete via delivery lines and diversion valve to individual manual rotary distributors. Lines and pipes are installed on an walkway. To switch between the rotary distributors, the concrete is pulled back to the diversion valve and then switched over.

The concrete was previously transported to the building with a bucket conveyor and filled into a buffer storage tank located there. A concrete pump distributed the concrete to the rotary distributors.

Two rotary distributors above formwork ►

Industrialisation of residential building construction Deutsche Modulhausfabrik GmbH precast plant



▼ Stairs to extension hopper for easy cleaning





Stationary concrete pump with extension hopper under mixing plant

Advantages

Combining the experience of DMF in precast construction with Putzmeister's expertise in concrete pump technology resulted in the following benefits:

- Faster delivery of concrete without bucket conveyor and intermediate storage
- Extension hopper with capacity for two batches
- Continuous and homogeneous formwork filling with efficient pump solution
- Reduction of the noise emissions in the hall
- Concrete transport in a closed system
- Overall improvement of working conditions in the hall





▲ Pipeline on walkway with diversion valves to switch over to the individual rotary distributors and a hydraulic power pack (on the right) for operating the diversion valves

Rotary distributor being fitted above formwork

Machines / equipment

BSA 1408 E stationary concrete pump Extension hopper with a capacity of 3.8 m³ Hydraulic power pack

Manual rotary distributor

Delivery line system



Putzmeister Concrete Pumps GmbH

Max-Eyth-Straße 10 · 72631 Aichtal/Germany P.O. Box 2152 · 72629 Aichtal/Germany Tel. +49 (7127) 599-0 · Fax +49 (7127) 599-988 pit@putzmeister.com · www.putzmeister.com

