







Truck-mounted concrete pump M42

Cost-friendly versatility on 4 axles

The new M42 pays off – construction site after construction site



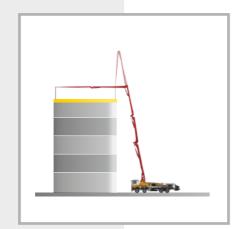
The placing boom – 42 m flexibility up to top of the boom

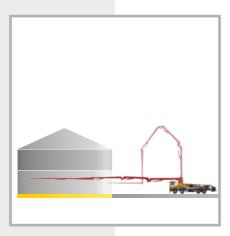
For (almost) all applications

M42, this is 42 m vertical reach distributed over 5 arms with compact design in roll Z-folding. 5 arms, this means a high degree of versatility in applications. For example, when reaching into buildings, the hinge of the fifth boom is crucial to reaching fully into the building interior. The optimised kinematics ensure that the workspace is maximised and there is no "dead space".

The 5-arm placing boom in roll Z-folding is the successful combination of flexibility and compactness. With a very low unfolding height, optimum slip characteristics and optimal use of the net horizontal reach, you have almost unlimited application possibilities. The advantages of the roll and the Z-folding are thus combined in an extremely efficient way.

ergonic[®]3







The new boom at a glance

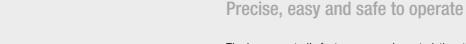
- **Approx. 42 m vertical reach** with 5 arms in roll Z-folding
- No dead space, enhanced flexibility
- Direct response characteristics of boom control
- Safety thanks to reduced boom vibrations
- **iBC (optional)** for vibration damping, one-handed control, restriction of workspace
- Standard delivery line bends of 90° and 45° with extended collars on both sides for longer service
- Low unfolding height

Top-class with standardisation

Your machines work efficiently when they are used at full capacity. This also includes versatile use and optimal availability. The costs for service and maintenance must be kept low. With this in mind, we have once again optimised the new series. Only components with a high wear resistance, as well as maintenance-free components where possible or many standard components, were installed. For example, we have reduced the bend types in the boom from 7 to 3 standard delivery line bend types. And standard screwed-in pipeline supports save time and money when aligning the delivery line. The good accessibility make service and repair work easier, quicker and more cost-effective.

Robust and maintenancefree components

- + Combined auto lube system
- + High wear resistance
- = Maximum durability



The boom control's fast response characteristics, the sophisticated routing of the delivery lines and the robust steel structure ensure precise work. The boom only swings minimally, even at high outputs.

Even more comfort with iBC (intelligent Boom Control)

The fully electronic control system with integrated vibration damping enables the end hose to be guided continuously. The boom can be moved even more smoothly using the joystick in one-handed operation. Limiting the working area or locking arm positions increases occupational safety.

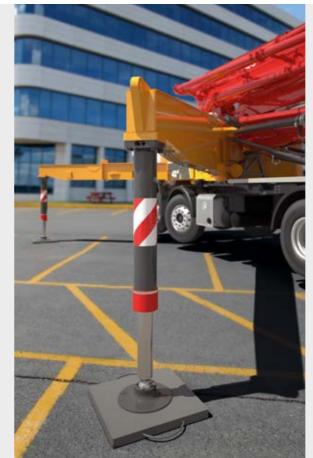


The substructure – firm base for massive performance



Efficient on 4 axles

The excellent torsion properties and enhanced flexibility in the substructure make a significant contribution to enhancing the driving comfort and service life of the machine. The M42 easily satisfies strict country-specific licensing regulations because its lightweight design allows additional loads for fuel and accessories. The wide platform with anti-slip surface offers sufficient space in this regard.



Less space – improved safety

More effort also means more costs. The tooling times should therefore be kept to a minimum. With the TRDI support developed by Putzmeister you save time and space, without compromising on safety.

Constructions sites often only offer restricted set-up conditions, because they are located in urban areas or along busy roads. Double telescoping support legs can also be securely placed in minimal spaces between obstacles. And with the optional OSS* (One Side Support) and iSC (intelligent Setup Control)** the considerably small support width of under 8 m is further reduced.

An important side effect: Full use is made of the net horizontal reach for the fully supported side.

- * OSS assistance system for One Side Support, optional
- ** iSC safety system for One Side Support (i.a.w. EN 12001:2012).

The new substructure at a glance

- Lightweight design offers high weight reserves
- I frame concept for improved torsion properties and longer service life
- Flexible, space-saving TRDI support system
- Significantly reduced support widths with use of OSS* and iSC** for restrictive setup conditions
- Less obstacles in the surrounding area, such as traffic for example



Concept for longer service life

Another benefit of TRDI lies in the force distribution. If the machine is supported correctly, then it stands freely on its legs. Forces are not distributed to the vehicle frame, but are distributed over the support legs. The vehicle is protected and the service life increased.

The new I frame and connection concept also ensures a longer service life in comparison to fixed frames. Maintenance-free components, the new comprehensive screw concept, as well as the consistent use of standard components, also play a role in reducing the operating and maintenance costs.



The concrete pump – clever interaction of all components

Strong unit for every type of concrete

Concrete pumps from Putzmeister are designed for all common types of concrete with their coordinated geometry. This is thanks to the closed free flow hydraulic circuit, among other things. The drive transfers more power and saves resources because the oil reaches the cylinder with minimal losses. In addition, the Ergonic® blue, the new Putzmeister concept for improved sustainability, integrates a new hydraulic fluid management system into the control system.

This new technology not only enables the necessary quantity of hydraulic fluid to be reduced by up to 50 % — it also allows the use of environmentally friendly organic fluid. A further success factor is the S transfer tube point, which has a long service life even with wear-intensive materials. Because the S transfer tube was reinforced with build-up welding.



Optimal coordination thanks to EPS

The computer-aided control system of the pump ensures a better performance via EPS (Ergonic® Pump System). EPS controls the pumping process using computers, so that it is smoother overall and the boom vibrations are reduced. Besides EPS, EOC (Ergonic® Output Control) is an effective module to work efficiently. Because EOC controls the

engine speed with lower fuel consumption, wear and noise. Unfavourable areas are automatically avoided. The same applies to the SN control system and Push Over. They ensure that the concrete column is pushed very gently and wear-intensive pressure peaks are avoided.

The pump at a glance

- Pump geometry is optimally coordinated to all common types of concrete
- Service-friendly control system with free flow hydraulics and thus consistently high oil quality
- Particularly wear-resistant design of S transfer tube switch, which guarantees long service life
- Optimised hopper (screwed-in grille, improved shape and optimised S transfer tube storage)
- Agitator safety shutdown via RFID (Radio Frequency Identification), a detection system using electromagnetic waves, including start-up protection
- Smooth, optimised pumping with EPS and EOC, protects the pump and the vehicle
- Optimised switchover procedure with SN control system and Push Over avoids wear-intensive pressure peaks
- Convenient and simple operation with Ergonic[®] 2.0, the latest concept for control hardware and software from Putzmeister
- Minimum operating costs
 thanks to maintenance-free
 components, avoidance of special
 components and good accessibility
- Easy replacement of components due to screw concept, e.g. support cylinder
- Automatic agitator direction of rotation corresponds to pumping direction



You choose the power

Like all Putzmeister truck-mounted concrete pumps, the M42 is available with different pumps with a delivery pressure of 85 bar: The 16H with two chromium-plated delivery cylinders (dia. 230 mm), which is cheaper in comparison, and the smoother 16HLS resp. 17iLS (dia. 250 mm). They both offer a delivery rate of 160 m³/h resp. 170 m³/h, but the LS version has a lower number of strokes and is thus subjected to less wear.

The enhanced 17iLS also offers numerous benefits and improvements:

- Fuel saving of up to 25 % with EOC
 2.0 (field tested with multiple pumps for international applications)
- More efficient pumping:
 Oil leaks prevented by improved sealing system
- Better pump start-up behaviour
- Longer service life thanks to robust S-tube bearing

Pumps

Model	Output m³/h	Pressure bar	Stroke mm	Cylinder Ø mm	Strokes/min
16 H	160*	85	2100	230	31
16 H LS	160*	85	2100	250	26
17 i LS	170*	85	2100	250	27

All data represent theoretical maximum values



Rod/piston side. Max. delivery rates and max. delivery pressures cannot be operated at the same time.

Ergonic® 3 – precise, intuitive and reliable!

Dedication in every respect

Ergonic® inside means that the machines are quickly ready for use and they work with high power, fuel efficiency and low wear. And most importantly for machine operators: Work becomes easy!





Intelligent boom control – an unrivalled dimension of convenience and precision

The performance level of a truck-mounted concrete pump is evident in how precisely, quickly and safely the boom can be moved and positioned. As a pioneer in intelligent boom control systems, Putzmeister has already demonstrated how user-friendly a concrete pump can be with the EBC.

With **iBC (intelligent Boom Control)**, this system is now improved again – setting new standards for convenience and

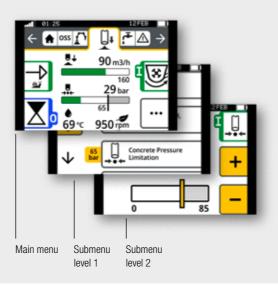
The new Ergonic® 3 – clear, fast and safe

- Continuous operating concept for all Putzmeister products with the same functions and displays – whether on the radio remote control or the Ergonic Graphic Display (EGD).
- Intuitive work and guick reactions thanks to a clear menu structure and intuitively arranged functions.
- Full overview of machine status on the radio remote control and EGD (incl. valves, sensors, LEDs on fuses).
- Detailed fault management: Faults are easy to detect and rectify – even without a Putzmeister technician.
- Multi-level emergency operation keeps the machine running even in the toughest conditions and in virtually every case.



Keeping an overview – in every situation

- The "static" menu bar guides users through the menu – with no chance of "getting lost".
- Neatly and intuitively arranged functions.
- Simple menu structure with a maximum of two submenu levels.
- Main menu with all standard functions and additional details in submenus.



Consistent concept on all "switching centres"

- The menu structure is nearly identical on the remote control and the graphic display.
- Hardware and software are perfectly matched at all operating positions.
- The same intuitive operation on all Putzmeister products without requiring a lot of training.



The additional screen on the control cabinet uses the same concept and offers a variety of information, settings and options.

Extremely precise boom movements – iBC (intelligent Boom Control)

Unrivalled convenience

The patented iBC control system makes it easy for machine operators to control the boom with the joystick using just one hand. As a result, the end hose can be moved forwards, backwards or diagonally at the preselected height with a great deal of precision.

Unrivalled precision

The latest Putzmeister development is a big hit with machine operators: iBC made it possible to improve the boom's response characteristics and precision by another 80 %. The advanced boom damping delivers a stable, steady arm assembly at high delivery rates.

Unrivalled ease of folding

Folding and unfolding the arm assembly has never been this easy. With iBC, the boom movements are optimised for the exact machine model. Standard movements are carried out quickly and easily.



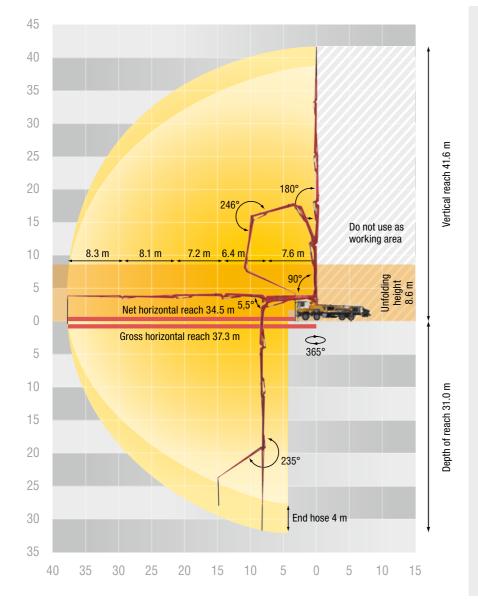
With the iSC (intelligent Setup Control), Putzmeister is raising the stability of concrete pumps to a whole new level. The successor to the proven ESC system offers a significant improvement in terms of machine reach and flexibility.

On the safe side – now more than ever

- Maximum versatility Optimum support options to suit the space available on-site. Even in the most difficult of conditions.
- **Maximum reach** Perfect interaction the reliable reach prediction allows machine operators to utilise the robust steel structure of Putzmeister machines to their fullest potential.
- Maximum safety 100 % safety, no small print. Guaranteed stability in any situation. The patented drop warning and the possibility of providing additional support help machine operators in difficult conditions.



Technical Data M42



Placing boom

Folding type	5-arm roll Z-folding (RZ)		
Vertical reach	41.6 m		
Horizontal reach	37.3 m (gross)		
Depth of reach	31.0 m		
Unfolding height	8.6 m		
End hose length	4 m		
Delivery lines	DN 125, max. 85 bar		

General

Slewing circle 365°

Support width	front	/ rear	
Standard	7.5 m	/ 8.3 m	
OSS	5.0 m	/ 6.4 m	
iSC	2.6 - 7.5	m / 3.0 m – 8.3 m	
Overall length	11.4 m		
Height	under 4.0 m		

^{*}Support width based on center of support leg

Equipment lines

To make it easier to select from the numerous configuration options, three comprehensive equipment lines, as well as a few option packages, are available.

Standard line

This equipment includes components which Putzmeister considers to be an economic standard for working efficiently and safely. Combined with the "German/EU road use approval" option package, the machine is ready for use throughout Europe.

High line

The high line provides easier operation, reduced maintenance costs and increased lighting comfort.

Exclusive line

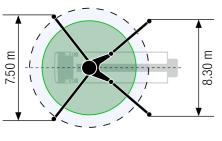
This line represents the highest equipment level offered by Putzmeister. It includes selected premium components.



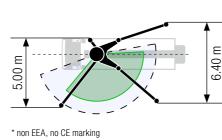




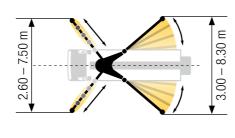




OSS* – One-side support



iSC** – Flexible support



** EEA, CE marking

Build on Putzmeister – in service, parts, training

Everything that sets service apart

Swift assistance, meaningful advice and a reliable supply of genuine Putzmeister accessories and parts - in over 120 countries worldwide. This is what we at Putzmeister understand as first-class service.

Ideally placed to support you

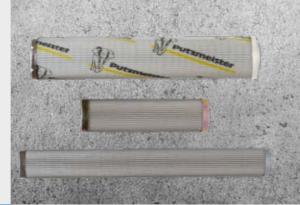
We train our service technicians continuously, provide a close-knit information network and the latest equipment and consistently strive to meet our customers' needs.

Thanks to state-of-the-art technology, our employees have all the relevant technical information about your machine at their fingertips, should the need arise. Allowing us to provide you with the best possible support for emergencies, repairs or preventive maintenance.



Genuine parts for maximum availability

It goes without saying that we use only genuine Putzmeister parts in our workshops. This is the only way to guarantee consistent quality, checked for interoperability. And you can be absolutely sure that your machine meets the tough requirements with maximum performance and availability.



Excellent in quality and customer proximity

In case of need, you have two options: Either the service team visits you or you take your machine to one of our service workshops. The latest tools, software analysis solutions and genuine parts ensure that your machine is operable again immediately.

All Putzmeister workshops and the workshops of our international Putzmeister partners meet our high-quality standard. Especially when it comes to manufacturer's inspections and acceptance procedures in accordance with specifications.

Induction at handover – everything correct from the outset

So you and your machinist can adapt perfectly to all special features and innovations.

Custo<mark>mer training</mark> – benefit from expert knowledge

Practice-oriented learning offers many benefits: Your staff master the machine with all its special features, use the machine to optimum effect, reduce operating costs and avoid operating errors.

Our services for cost-effective work

The Putzmeister service support points offer you these services - all provided by our experienced service staff:

100 hours of customer service – avoid potential sources of error

With this customer service you receive a status report on your concrete pump as per the Putzmeister service plan.

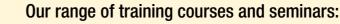
Manda<mark>tory machine in</mark>spection – calculable costs instead of incalculable failures

Visual inspection and functional check of components for 100 % safety.

The hydraulic system with cylinders, electrical system and core pump are also inspected.

500 hours of customer service – protect your investment, retain your value

Our technical customer service team is the number one choice for checking the safety and wear of your machine. You receive a status report for this, too.



For concrete pump operators

- Training and development seminars on concrete pumps
- Training and development seminars on PUMI with piston and rotor pumps
- Regional/company seminars (in your region or on your premises)

For concrete pump mechanics

 Training and development seminars on concrete pump

For concrete pump machinists and mechanics

- Practical days in Aichtal
- Training: Handover and induction, on-the-job training

For workshop managers and foremen

- Overview of current developments in Putzmeister concrete pumps
- Qualification at the customer workshops for requisite maintenance work

Further information can be found at: www.pm-akademie.de





The M42 at a glance

- A gross weight of less than 32 t incl. sufficient reserves for payload and operating materials
- Smooth 5-arm placing boom thanks to intelligent laying of the delivery line and the balanced development of the steel structure
- Efficient work through consistently clever ergonomic design
- Even better safety through closer consideration for current standards and guidelines
- Service-friendly as a result of its optimised accessibility and consistent bolted concept
- Lower service costs thanks to maintenance-free components, fewer different components (e.g. only 3 standard delivery line bends) and lower volumes of operating materials (oil volume reduced by 30 %)



Note: The diagrams in the brochure do not necessarily correspond to the full scope of standard equipment for the machines. Further brochures: Ergonic® 5013



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